

STANDANRDS FOR RECTANGULAR DUCTS

Based On SMACNA Standards

TDF - 6" W.G.		<u>DUCT LENGTHS</u>				
MAX. WIDTH	CONNECTOR	60"	48"	36"	30"	24"
10" - DOWN	ST-S/D	24	24	26	26	26
11 - 12"	ST-S/D	24	24	26	26	26
13 - 14"	TDF	22	24	26	26	26
15 - 16"	TDF	22	24	26	26	26
17 - 18"	TDF	22	24	26	26	26
19 - 20"	TDF	22	24	24	26	26
21 - 22"	TDF	22	22	24	24	26
23 - 24"	TDF	22	22	24	24	24
25 - 26"	TDF	20	22	22	24	24
27 - 28"	TDF	22 MPT	20	22	22	24
29 - 30"	TDF	22 MPT	20	22	22	24
31 - 36"	TDF	20 MPT	24 MPT	20 MPT	20	22
37 - 42"	TDF	20 MPT/JTR	22 MPT/JTR	20 MPT	20 MPT	20
43 - 48"	TDF	20 MPT/JTR	20 MPT/JTR	20 MPT	20 MPT	20 MPT
49 - 54"	TDF	20 MPT/JTR	20 MPT/JTR	20 MPT	20 MPT	20 MPT
55 - 60"	TDF	20 MPT/JTR	20 MPT/JTR	18 MPT	20 MPT	20 MPT
61 - 72"	TDF	18 MPT/JTR	18 MPT/JTR	18 MPT	18 MPT	18 MPT
73 - 84"	TDF	18 2MPT/JTR	18 2MPT/JTR	18 MPT	18 MPT	18 MPT
85 - 96"	WARD "J"	16 MPT/JTR	18 MPT/JTR	16 JTR	16 JTR	18 JTR
97 - 108"	WARD "J"	16 2MPT/JTR	18 MPT/JTR	16 JTR	16 JTR	18 JTR
109 - 120"	WARD "J"	16 2MPT/2JTR	16 2MPT/2JTR	16 2MPT/2JTR	16 JTR	18 JTR

Galvanized sheets: G-90 LFQ

All duct 12" and greater will be beaded.

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|----------------------|--|--|
| 1/2" wg to 2" wg | <input type="checkbox"/> Snaplock Seam | <input checked="" type="checkbox"/> Pittsburgh |
| 3" wg up to 48" wide | <input type="checkbox"/> Snaplock Seam | <input checked="" type="checkbox"/> Pittsburgh |
| 4" wg to 10" wg | <input checked="" type="checkbox"/> Pittsburgh | |

FS/D = Flat slip (24 ga) & drive (24 ga) ST-S/D = Standing slip (22 ga) & drive
 MPT = Midpoint tie-rod - Rods