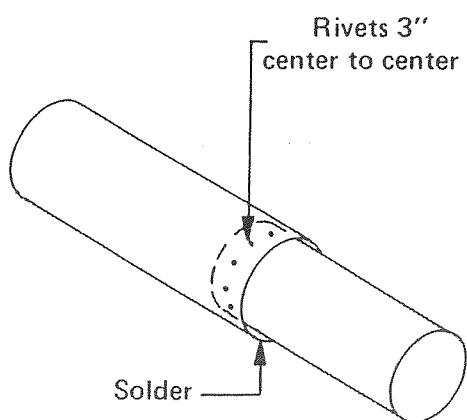
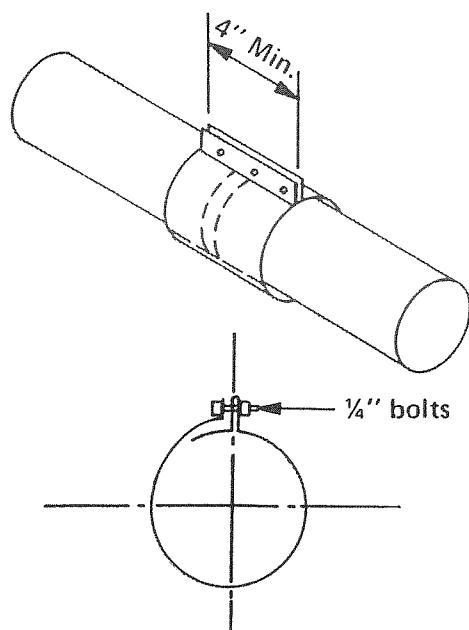


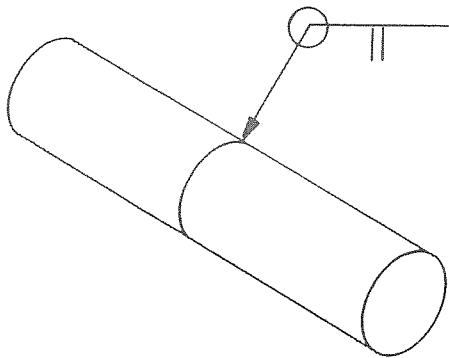
Beaded sleeve joint



Large and small end riveted joint



Draw band joint



Butt welded joint