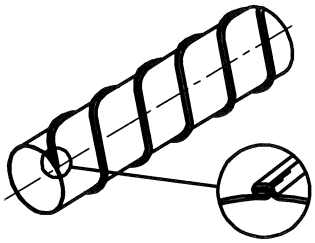
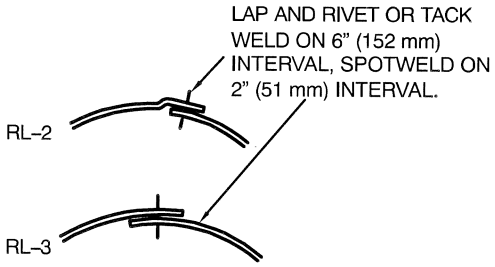


SPIRAL SEAM
RL–1

- To ± 10 in. wg



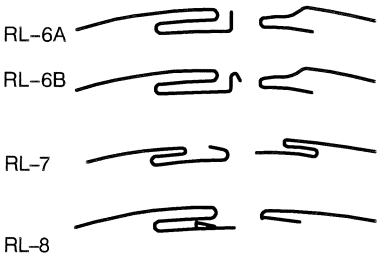
- To ± 4 in. wg
- Acceptable to 10 in. wg if spot welded on 1 in. intervals or tack welded on 3 in. intervals

BUTT WELD
(OR LAP & SEAM WELDED)

- To ± 10 in. wg

GROOVED SEAM
PIPE LOCK
FLAT LOCK

- To ± 10 in. wg
- To – 3 in. wg



SNAPLOCK SEAMS

- To + 2 in. wg
- To – 1 in. wg

FIGURE 3–2 ROUND DUCT LONGITUDINAL SEAMS