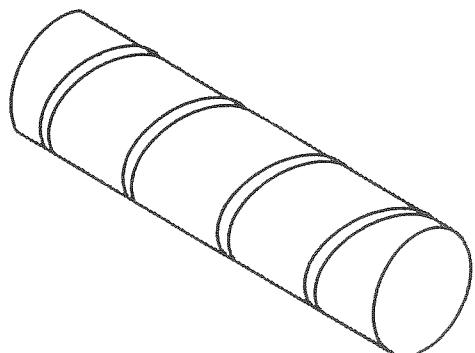
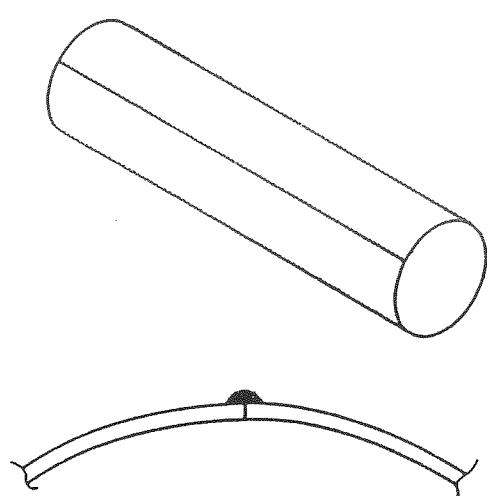


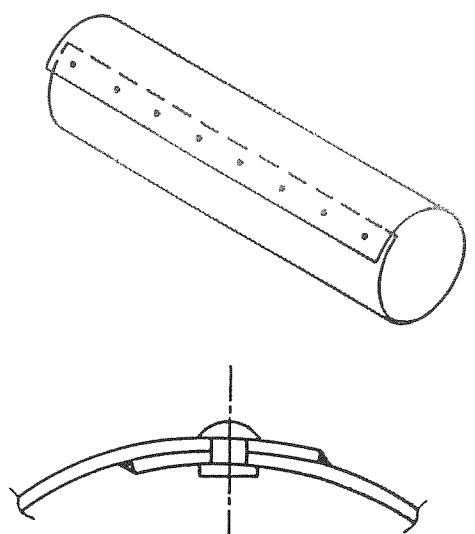
Acme lock groove seam



Spiral seam



Buttwelded seam



Lap seam riveted and soldered